

## DESCRIPTION

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- **LubeRite VHM4** is formulated using highly refined hydrocarbons and a unique blend of high lubricity additives. **LubeRite VHM4** does not contain extreme pressure additives thus ensuring environmental benefits and reduced disposal costs.
- The advantage of **LubeRite VHM4** is that the base carrier is evaporating relatively fast, leaving an extremely thin, hardly noticeable protective film which is often very useful during storage and further processing. Due to its chemical composition, **LubeRite VHM4** is evaporable without decomposition.

## APPLICATION

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- **LubeRite VHM4** is especially suitable for fin-stamping and blanking operations on aluminum and copper fine sheets for condensers, air conditioning systems and heating & cooling units as well as of expanding and bending operations on aluminum and copper tubes and light duty forming operations.

## PHYSICAL PROPERTIES

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Appearance	Clear, Transparent liquid
Odor	Low Odor
Flash Point, °C	70
Specific Gravity, 15°C	0.784
Viscosity @ 40°C, cSt	2.15

## TYPE

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- Stamping Oil

## PERFORMANCE AND BENEFITS

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- Suitable for wide range of metals and processes.
- Low odour, for pleasant working conditions.
- Evaporates relatively fast.
- No skin toxicity.

## AVAILABLE PACKAGING

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- 20 liter pails and 200 liter drums.

## DESCRIPTION

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- **LubeRite VH80** is formulated using highly refined hydrocarbons and a unique blend of high lubricity additives. **LubeRite VH80** does not contain extreme pressure additives thus ensuring environmental benefits and reduced disposal costs.
- The advantage of **LubeRite VH80** is that the base carrier is evaporating relatively fast, leaving an extremely thin, hardly noticeable protective film which is often very useful during storage and further processing. Due to its chemical composition, **LubeRite VH80** is evaporable without decomposition.

## APPLICATION

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- **LubeRite VH80** is especially suitable for fin-stamping and blanking operations on aluminum and copper fine sheets for condensers, air conditioning systems and heating & cooling units as well as of expanding and bending operations on aluminum and copper tubes and light duty forming operations.

## PHYSICAL PROPERTIES

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Appearance	Clear and Bright
Flash Point, °C	60
Density @ 15°C, g/mL	0.7744
Viscosity @ 40°C, cSt	1.70
Drying Time, min.	26

## TYPE

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- Stamping Oil

## PERFORMANCE AND BENEFITS

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- Suitable for wide range of metals and processes.
- Low odour, for pleasant working conditions.
- Evaporates relatively fast.
- No skin toxicity.

## AVAILABLE PACKAGING

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- 20 liter pails and 200 liter drums.