

DESCRIPTION

- **LubeRite MO 28P** is a compounded cutting oil specially formulated with sulfur and fatty oil additives. It is used in machining operations where cutting fluid transparency is needed for good metal working visibility.

APPLICATION

- Transparent cutting fluid for machining operations.

TYPE

- Non-emulsifiable sulfurized cutting oil.

PERFORMANCE AND BENEFITS

- Gives superior surface finish and prolongs tool life.
- Exhibits non-staining characteristics.
- Provides high degree of chemical activity important in cutting ferrous alloys in such operations as broaching, grinding and threading.
- Prevents smoking in service due to relatively high flash point.

AVAILABLE PACKAGING

- 200-liter steel drum
- 20-liter plastic pail

PHYSICAL PROPERTIES

Specific Gravity, at 15.6°C	0.8850
Flash Point, COC, °C	240
Color, ASTM	1.0
Viscosity at 40°C, cSt	28.6
Viscosity at 100°C, cSt	5.02
Viscosity Index	99